



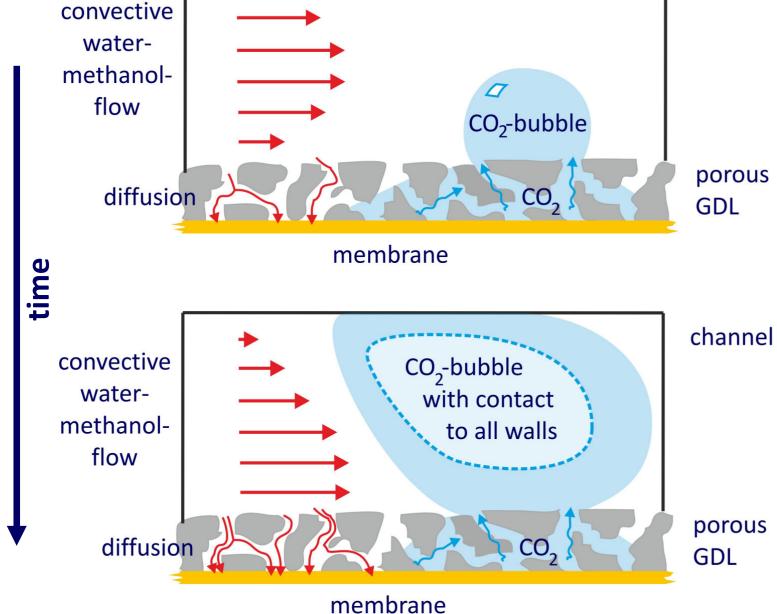
Improvement of Cell Power of a µDMFC by Means of Additional Geometrical Obstacles in the Anode Channel

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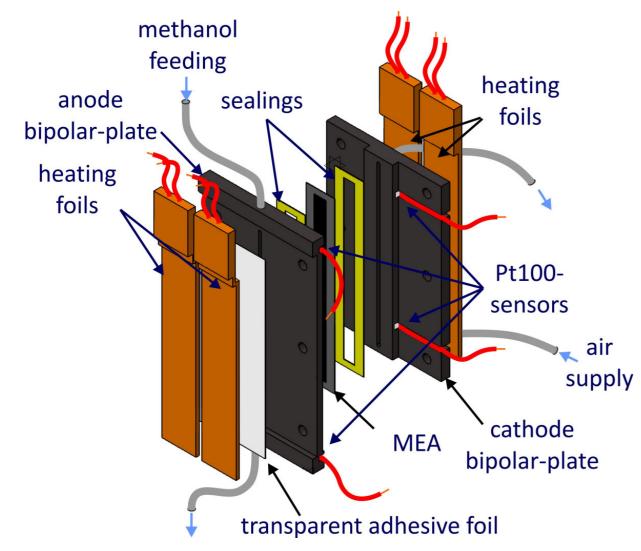
Introduction:

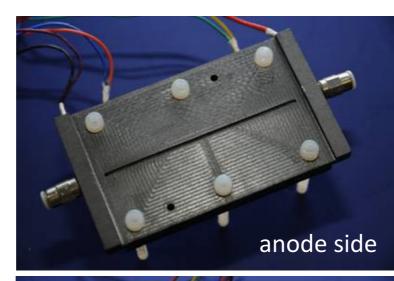
anode side of a DMFC: growing CO₂-bubbles

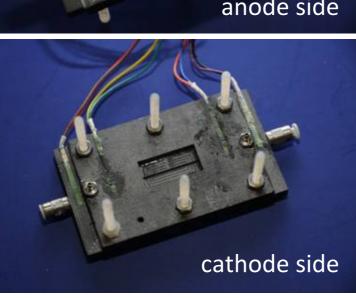


- CO₂-bubbles grow inside
 the anode channel of a
 Direct Methanol Fuel Cell
 (DMFC)
 - Given hydrophobic channel walls, CO₂-bubbles stick to the walls and keep growing.
 - Strong displacement effect by channel-filling bubbles on the water-methanol-flow toward the GDL.
 - → Temporal improvement of the cell power while bubble is present.
- ➤ Fluid mechanical effects of sticking CO₂-bubbles numerically predicted in: Hutzenlaub, T, Paust, N, Zengerle, R, Ziegler, C: The effect of wetting properties on bubble dynamics and fuel distribution in the flow field of direct methanol fuel cells, Journal of Power Sources, 196: 8048–8056, 2011
- ➤ Displacement effect proven by laser-optical flow measurements in an operating DMFC with synchronous cell-power-logging by ZBT, published in:
- Burgmann S, Blank M, Wartmann J, Heinzel, A: Investigation of the effect of CO_2 -bubbles and slugs on the performance of a DMFC by means of laser-optical flow measurements, Energy Procedia, 28: 88-101, 2012
- Burgmann, S, Blank, M, Panchenko, O, Wartmann, J: μPIV measurements of two-phase flows of an operated direct methanol fuel cell, Exp Fluids, 54:1513, 2013
- → Can the fuel cell power be permanently increased by artificial bubbles that lead to a similar displacement effect on the water-methanol flow?

Single-Channel-DMFC:

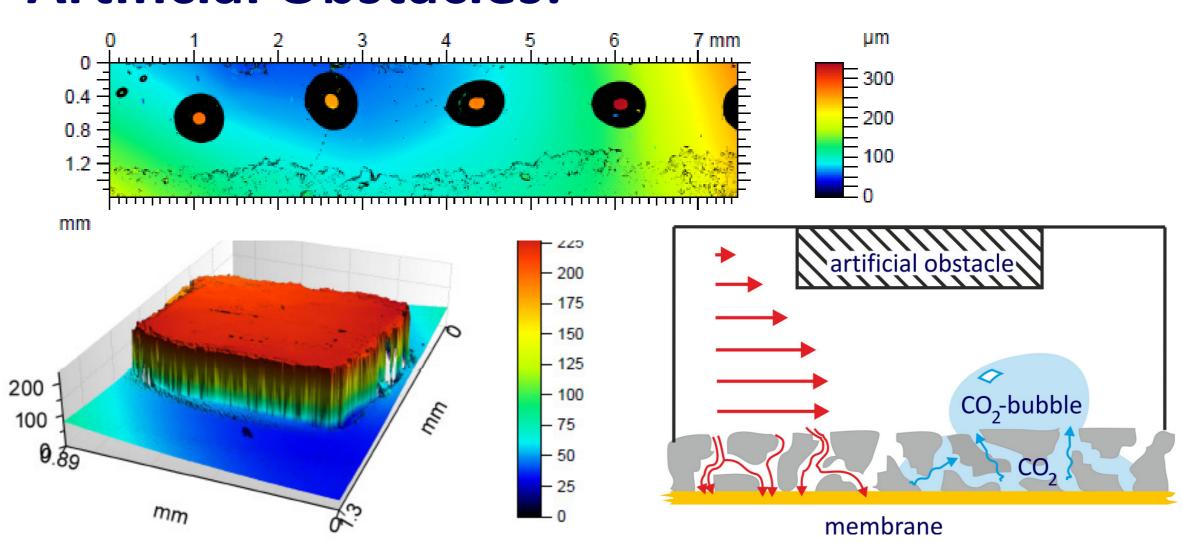






- ➤ Single channel DMFC made of Eisenhuth Sigracet BMA5 compound material with optical access to the anode and the cathode side via transparent foil and glass window, respectively.
- \succ 55 mm long channel with a cross-section of 1 × 0.67 mm² on the anode and the cathode side, respectively.
- ➤ Active area of the cell is 5 x 55 mm² (2.75 cm²), SolviCore Nafion 115 membrane with carbon paper GDL (contact angle 140° at the anode side)
- > Temperature control via heating foils and PT100 sensors.
- Flow control via syringe-pump on the anode side and flow meter on the cathode side.

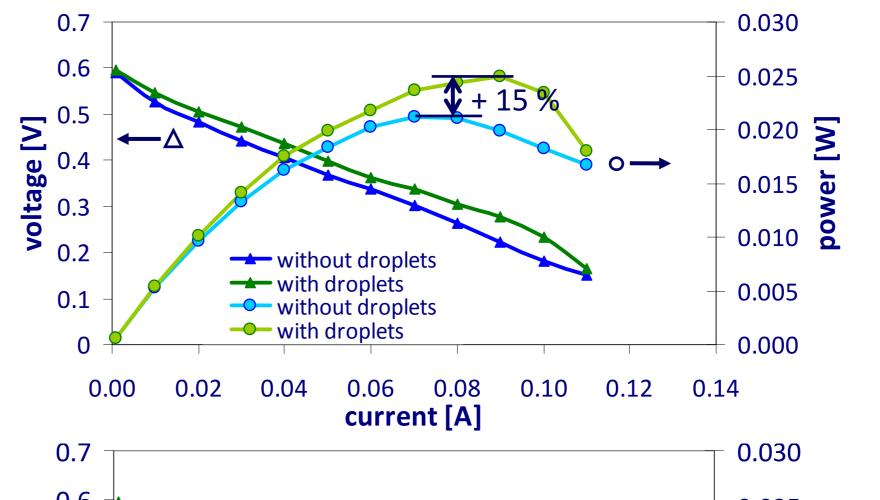
Artificial Obstacles:



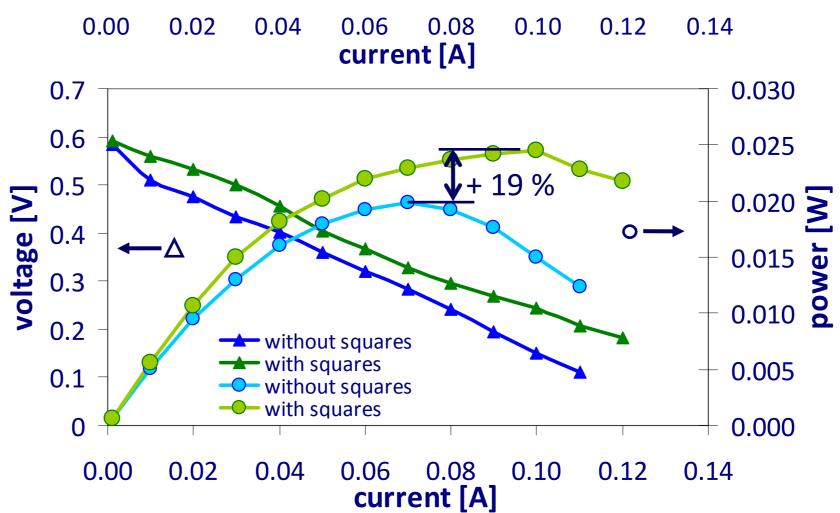
- \succ All thickness and size values are measured using a NanoFocus "µSurf Custom" Confocal-Multi-Pinhole sensor; resolution of 1 µm in lateral and 10 nm in vertical direction, respectively.
- ➤ Transparent foil is covering the anode side → artificial obstacles are applied to that foil such that they reach into the anode channel.
- > Transparent anode-side cover-foils are easy and fast to remove; they are applied to the anode side with and without artificial obstacles glued to the foil.
- First tests with glue-droplets on the inner side of the transparent foil of the anode side: 250 μ m high and 500 μ m wide \rightarrow blockage ratio: \approx 15 %.
- ➤ Ongoing tests with square-size obstacles on the inner side of the transparent foil of the anode side (contact angle similar to the transparent foil, i.e., 111°): 200 μ m high and 650 μ m wide \rightarrow blockage ratio: \approx 20 %.

Results:

➤ Cell operated at 70 °C with 1M methanol solution @ 0.5 ml/min and air @ 100 ml/min, with and without artificial obstacles; repeated load cycle.



➤ 5 almost half-spheredroplets along the anode channel lead to an power increase of ≈ 15 %



▶ 5 square-sized
 obstacles along the
 anode channel lead
 to an power increase
 of ≈ 19 %

→ Artificial geometrical obstacles at the anode channel wall may increase the fuel cell power; scaling with blockage ratio and obstacle distance needs to be investigated.

Outlook:

- Further investigation on pressure drop, two-phase-flow behaviour / contact angles and flow distribution, the latter one by laser-optical flow measurements (μ PIV).
- Analysis of global channel design modifications, e.g., converging channel-height in combination with diverging channel width.